



Dart Aerospace Ltd.
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D5149-043W
Job Sheet 174961



Part No: D5149-043W

Job Qty: 5 ea

Part Name: Aft Step Base Assembly Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 4 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/19/18	0.00	0.00	Start Up Large Fab-3		JBL
110	Large Fab	5 pcs		4/19/18	0.00	4.31	Large Fab 2		JBL
120	QC	5 pcs		4/19/18	0.00	0.00	QC9		
130	QC	5 pcs		4/19/18	0.00	0.00	QC5		
140	HandFinish	5 pcs		4/19/18	0.00	0.66	HandFinish1		SN18-04-30
150	QC	5 pcs		4/19/18	0.00	0.00	QC7-4		8-18-04-30
160	Powdercoat	5 pcs		4/19/18	0.00	0.11	Powdercoat1		6-18-05-1
170	QC	5 pcs		4/19/18	0.00	0.00	QC3		HL 18-5-01
180	HandFinish	5 pcs		4/20/18	0.00	0.66	HandFinish3		WR 18-5-01
190	QC	5 pcs		4/20/18	0.00	0.00	QC3		MAY 01 2018
200	Packaging	5 pcs		4/20/18	0.00	0.00	Packaging3-2		DO 2018-05-02
210	QC21-SA	5 Ea		4/20/18	0.00	0.00	QC21		DAS 21 MAY 02 2018

M138760 START: 8:05

TEMP: 320°

FINISH: 8:35

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-5	Step Cap	5 Ea (1 ea)	90-Start up Operation	
D5149-7	Aft Step Base	5 Ea (1 ea)	90-Start up Operation	
D5149-9	Aft Step	5 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-5	5	1	0



Container No: S062965



Part: D5149-043W

Job No: 174961

Serial No/Batch: S062965

Revision:

Inspector:

10:50 AM Dart.Gagnon.Michelle

Date: 04/19/18